

Date: Tuesday, 05/02/2008 9:16:45 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: FLOAT SKID RH 206L1,L3,L4&407
<b>Job Number</b>	: 36998		
<b>Estimate Number</b>	: 10328		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D206642512
<b>This Issue</b>	: 05/02/2008	<b>Drawing Number</b>	: N/A
<b>Prsht Rev.</b>	: NC	<b>Project Number</b>	: N/A
<b>First Issue</b>	: 25/01/2008	<b>Drawing Revision</b>	: L
<b>Previous Run</b>	: 36997	<b>Material</b>	:
<b>Written By</b>	: <u>                    </u>	<b>Due Date</b>	: 10/03/2008
<b>Checked &amp; Approved By</b>	: <u>                    </u>	<b>Qty:</b>	1 Um: Each
<b>Comment</b>	: Est Rev:B 05.09.23 Revised per D206-642 Rev. J KJ/JLM Est Rev:C 07-02-23 As per IIN D206-642 Rev K JLM est rev D 07.06.06 added K642-512 EC Est Rev:E 07-12-05 ECN 1080p Rev L DD verified by:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



**Comment:** DOCUMENT CONTROL  
 Photocopy bluefile and create labels per PPP D206-642-512 CHG003

8 08/04/08 08.02.13

2.0	36998A	FLOAT SKIDTUBE ASSEMBLY
-----	--------	-------------------------



36998A

SC



**Comment:** Sub-Component FLOAT SKIDTUBE ASSEMBLY

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1  
 Pick Packing Kit

4.0	K642 512	saddle kit 642-511
-----	----------	--------------------



37361

SC



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 saddle kit 642-511

5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
-----	-----	------------------------------------



**Comment:** INSPECT 100% KITS FOR COMPLETENESS

8 08/04/07 (+)

6.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1  
 Identify and pack for shipping as per PPP D206-642-512  
 Location:                     

8/4/07 SC

(17)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 05/02/2008 9:16:45 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKID RH 206L1,L3,L4&407

Job Number: 36998

Part Number: D206642512

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/04/09 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-04-08

*[Handwritten mark]*

B36998A

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries